

## An Extraordinary Lifestyle

## **Reasons to Sell Your Client a Home in Shadow Valley**

**Shadow Valley** is a great place to live... a **Master Planned Community** with several major components which contribute to a strong sense of community and **An Extraordinary Lifestyle**.

- The Location is Ideal ... in the Bentonville Rogers area ... the Heart of Northwest Arkansas.
- Shadow Valley Country Club ... the Social Center of the Community ... includes a Championship 18 Hole Golf Course, Tennis Center, Fitness Center, Overlook Restaurant, Children's Activity Center, Swim Center, Playground, Basketball Courts, Meeting Facilities and more.
- Existing and planned **Community Recreation Amenities** include acres of Green Space, Lake and Osage Creek Fishing, Playgrounds and Pocket Parks, Walking and Jogging Trails and Athletic Fields.
- The Schools are Excellent ... all of the community is in the Bentonville School District.
- There is a wide range of **Home Choices** including traditional **Single Family Homes** as well as **Townhomes**, **Chateaux** and **Golf Villas** with lawn and exterior home maintenance services provided.
- Your client can choose to have one of the **Premier Builders** construct the **Custom-Built Home** of their dreams on the lot of their choice ... purchase a **Ready-To-Customize Home**under construction and personalize it ... or purchase a **Ready Now Home** and move in right
  away.
- **Recreation Amenities** include acres of Green Space, Lake and Osage Creek Fishing, Playgrounds and Pocket Parks, Walking and Jogging Trails and Athletic Fields.
- **Shadow Valley** was selected **''Best Neighborhood''** in the **2005** and **2006** "Best of NWA" Readers' Poll conducted by Northwest Arkansas CitiScapes Metro Monthly Magazine.

For the same reasons that **Shadow Valley** is one of the best places to live in Northwest Arkansas, the return on your client's investment should compare favorably with the best in the market.

